

ORAFILM

1345 Transferklebeband

Technical Data Sheet

10/35 Entwurf/ Draft

Description

This tape consists of a modified dispersion acrylate adhesive which has high temperature, aging and plasticiser resistance.

Carrier

without carrier

Liner

brown paper, silicone-coated on both sides, 90 g/m²

Adhesive

APEO free modified dispersion acrylate

Area of use

This tape is suitable for the adhesion of textiles, wood, soft PVC and other lightly structured or stamped surfaces.

Technical data

Thickness* (adhesive and carrier)	50 micron	
Temperature resistance	- 40°C to +140 °C	
LoopTack* (FINAT TM 9)	13 N/25mm	
Adhesive power* (FINAT TM 1, on stainless steel, one side covered with 50 micron polyester film)	12 N/25 mm	after 1 min
	15 N/25 mm	after 20 min
	17 N/25 mm	after 24 h
Shear strength* (FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	> 24 hours	at 23°C
	30 minutes	at 70°C
Temperature resistance* (S.A.F.T.)	110°C	
Shelf life**	1 year	
Application temperature	> +15°C	

* average ** in original packaging, at 20°C and 50% relative humidity

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.



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