

## Description

High performance cast PVC film with excellent adhesion properties on difficult substrates. Available in white with a glossy surface.

## Release Paper

Double sided PE coated paper, one side siliconised, 143 g/m<sup>2</sup>.

## Adhesive

Modified solvent polyacrylate, permanent, with aggressive initial tack and high final adhesion, grey.

## Area of use

For special decorations on challenging surfaces (uneven, porose, or textured, e.g. hammer finish varnish) of caravans and trailers. Especially recommended for applications on low energy plastics (polyethylene, polypropylene), that require high resistance long term. Ideal adjustment on surface structure. Lamination with ORAGUARD® 290 is recommended.

## Printing Method

Inkjet printing with solvent based inks, UV- or latex inks.

## Technical Data

<b>Thickness*</b> (without paper and adhesive)	55 micron
<b>Dimensional stability</b> (FINAT TM 14)	Adhered to steel, shrinkage max. 0.2 mm
<b>Temperature resistance***</b>	Adhered to aluminium, -50° C to +100° C, no variation
<b>Sea water resistance</b> (DIN EN ISO 9227)	Adhered to aluminium, after 100h/35° C no variation
<b>Adhesive power</b> (FINAT TM 1, after 24h, stainless steel)	>30 N/25 mm
<b>Tensile strength</b> (DIN EN ISO 527)	Along: > 19 MPa Across: > 19 MPa
<b>Elongation at break</b> (DIN EN ISO 527)	Along: > 120% Across: > 120%
<b>Shelf life**</b>	2 years
<b>Application temperature</b>	> +4° C
<b>Service life by specialist application</b> Under vertical outdoor exposure*** (normal climate of Central Europe)	10 years (not printed)

\* average \*\* in original packaging, at 20° C and 50% relative humidity \*\*\* normal climate of Central Europe

## Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered.

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