

Product Information

Mod.R&S 06 | Rev.4 | Update 05/2018 | Page 1



BLACKBOARD

Description

PU plotter cut heat seal material with adhesive polyester backing. Blackboard surface has been especially created for chalk writing. It can be easily washed and rewritten infinite times. The material grants easy cutting, weeding and application. Suitable for cotton, polyester, performance wear, poly/cotton blends and spandex, not treated or dye sublimated

Usage

- Mirror cut the material
- Weed the exceeding material
- Place the material on the garment with its polyester backing
- Heat apply at the conditions shown on the right
- Remove the support warm



Average thickness 95 microns



Suggested cutting settings

blade new at 45° pressure 70 gf speed 20 cm/sec



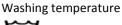
Transfer settings

15 seconds at 135°C (275°F) medium pressure (3-4 bar)

Washing

Wait at least 24 hours from application before washing. Washing resistance up to 60°C, best inside-out. Do not use bleach or other aggressive chemical agents. Not suitable for dry cleaning Suitable for tumble dryer, cotton cycle

The product is REACH compliant The product is certified Öko-Tex® Standard 100 Class I





Dry cleaning



Tumble dryer





N.B. All information here contained are based on our experience.

> We recommend to perform a test before starting standard production. For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



ISO 9001:2015



The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations.

Updated versions are available on our website www.siser.com For further information, please contact our Sales Office. Thank you



Siser s.r.l. Viale della Tecnica, 18 36100 Vicenza - Italy

Tel. +39 0444.287960 Fax +39 0444.287959 info@siser.it - www.siser.com r.e.a. vi 171856 reg. imp. vi n° 14971 c.s. € 103.300 i.v. p.iva 01591490246