

## BRICK

**Description** Very thick PU plotter cut material, with polyester backing. Despite the outstanding thickness, the material grants easy cutting, weeding and application and a high washing resistance.

Average film thickness before transfer: **1000 micron**

**Usage informations** Due to the many different base materials available on the market, the following instructions are given as a guideline only :  
**Plotter settings (eg. with ROLAND GX24)**  
Blade: **new for high thickness materials**  
Minimum cutting pressure: **150 gf**  
**Transfer setup**  
Temperature: **155 °C (295°F)**  
Time: **20 seconds**  
Pressure: **medium (3÷4 bar)**

**Procedure** **N.B.: due to the heat sensitivity of the film, it is necessary to preheat the plates for 20 seconds at 155°C before starting the production.**  
Mirror cut the material  
Weed the exceeding material  
Place the material on the garment with its polyester backing  
Heat apply  
Remove the support when really cold

**Certifications** The product is REACH approved

**Suitable textiles** Cotton, polyester, Lycra® and blends of these materials (not suited for treated and dye sublimation fabrics)

**Washing instructions** Wait **24h** after the heat transfer  
**60°C - inside out**  
Do not use bleach or other aggressive chemical agents.  
Dry clean: **no**  
Tumble dry: **yes**



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N.B. All information given in this sheet are based on our experience.  
We always recommend performing a test before starting standard production.  
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our website [www.siser.it](http://www.siser.it). For further information, please contact our Sales Office.  
Thank you.