

## CRYSTAL PU MATT

### Description

PU heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent or eco solvent based inks. Suitable for white and light coloured fabrics.

Average thickness: 85 micron

### Basic information

Due to the many different base materials available on the market, the following heat transfer instructions are given as guideline only:

**Plotter settings** (eg. with ROLAND VP-300 plotter)

**Blade:** new at 50° **Minimum required pressure:** 50 gf

**Transfer setup**

**Temperature:** 165°C **Time:** 20" **Pressure:** medium (3 bar)

### Application instructions

- 1) Mirror print the material
- 2) Cut
- 3) Weed the exceeding material
- 4) Place the print with its polyester backing on the textile
- 5) Heat apply
- 6) Remove the support cold

### Suitable textiles

White or very light coloured: cotton, polyester and blends of these materials (not suited for treated and dye sublimation fabrics)

### Washing instructions

(wait 24h after the heat transfer) 60°C max. – inside out – do not use bleach or other aggressive chemical agents

**Dry clean:** no **Tumble dry:** yes ( low temperature delicate cycle)

*N.B. : all information given in this sheet are based on our experience*

**We recommend to always perform a test before starting standard production**

**For best results, we recommend to keep the material away from direct sunlight**

The product meets the Italian and EU regulations relating to its proper use, and to the (EU )regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations. Updated versions are available on our website [www.siser.it](http://www.siser.it).

For further information, please contact our Sales Office. Thank you.

### SISER s.r.l.

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Organizzazione con sistema di gestione certificato  
ISO 9001:2008

## CRYSTAL PU GLOSSY

### Description

PU heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent or eco solvent based inks. Suitable for white and light coloured fabrics.

Average thickness: 85 micron

### Basic information

Due to the many different base materials available on the market, the following heat transfer instructions are given as guideline only:

**Plotter settings** (eg. with ROLAND VP-300 plotter)

**Blade:** new at 50° **Minimum required pressure:** 50 gf

**Transfer setup**

**Temperature:** 165°C **Time:** 20" **Pressure:** medium (3 bar)

### Application instructions

- 1) Mirror print the material
- 2) Cut
- 3) Weed the exceeding material
- 4) Place the print with its polyester backing on the textile
- 5) Heat apply
- 6) Remove the support cold

### Suitable textiles

White or very light coloured: cotton, polyester and blends of these materials (not suited for treated and dye sublimation fabrics)

### Washing instructions

(wait 24h after the heat transfer) 60°C max. – inside out – do not use bleach or other aggressive chemical agents

**Dry clean:** no **Tumble dry:** no

*N.B. : all information given in this sheet are based on our experience*

**We recommend to always perform a test before starting standard production**

**For best results, we recommend to keep the material away from direct sunlight**

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

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