



# Product Information

Mod.R&S 06 | Rev.4 | Update 10/2017 | Page 1




## P.S. ADHESIVE


**Description** Thermoadesive film for plotter cut with adhesive polyester and protective layer (pink), designed for the application of screen printing foil.  
Suitable for cotton, polyester, performance wear, poly/cotton blends and spandex (not treated or sublimated textiles).


- Usage**
- Remove the protective layer (pink) for the length needed
  - Mirror cut the material
  - Weed the exceeding material
  - Place the material on the garment with its polyester backing
  - Heat apply at the conditions shown on the right
  - Remove the support warm
  - Place one or more pieces of screenprinting foil over the adhesive just transferred
  - Heat apply at the conditions recommended for the foil
  - Wait until cold, then remove the excess of foil tearing off the piece (or

**Washing** Wait at least **24 hours** from application before washing.  
**Wash at the temperature recommended for the foil used**  
Do not use bleach or other aggressive chemical agents.  
Not suitable for dry cleaning  
Not suitable for tumble dryer.

The product is REACH compliant

 **Average thickness**  
60 microns

 **Suggested cutting settings**  
blade new at 45°  
pressure 50 gf  
speed 30 cm/sec

 **Transfer settings**  
**adhesive:**  
5 seconds at 150°C (300°F)  
medium pressure (3-4 bar)  
**foil:**  
10 seconds at 150°C (300°F)  
medium pressure (3-4 bar)

Washing temperature



Dry cleaning



Tumble dryer



**N.B.** All information here contained are based on our experience.  
We recommend to perform a test before starting standard production.  
For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



Management System  
ISO 9001:2015



www.tuv.com  
ID 9105027958

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations.

Updated versions are available on our website [www.siser.com](http://www.siser.com)

For further information, please contact our Sales Office.

Thank you

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